

01562



Dart Aerospace Ltd.
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Canada

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646.4002
Job Sheet 199190



Part No: 646.4002

Job Qty: 1 pcs

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Plex 8/14/19 10:24 AM Dart.lajeunesse.marie

Container No: S208192
Part: 646.4002
Job No: 199190
Serial No/Batch: S208192
Revision:
Inspector:
Exp Date:
Instructions: FAA STC SR02180LA 14/08/07/02/26/STC SH09 -

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CANADA
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120 QC 4	1 pcs	9/16/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
		9/16/19	0.00 0.00	QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
		9/16/19	0.00 0.00	Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
		9/16/19	0.00 0.00	Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
		9/16/19	0.00 0.00	Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	9/16/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
140 QC 21 - FG	1 pcs	9/16/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

DA 8/24/19
75
9-8

8/24/2019

AUG 26 2019
AUG 26 2019
9-89

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4002 Location :

F6129

FG102
135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4002
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 semi)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183937
646.3410	LH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5162131
646.3411	RH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161506
646.3814	Wiper Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5178030
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5204283
MS24694-S53	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	113259
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	4127326
MS27039-1-19	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5156890
NAS1149F0332P	Washer (AN960-10L)	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	567104

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	24	0
	646.3410	1	10	0
	646.3411	1	11	0
	646.3814	2	30	0
	MS21042L3	6	2,010	0
	MS24694-S53	2	186	0
	MS27039-1-18	2	1,113	0
	MS27039-1-19	2	355	0
	NAS1149F0332P	16	1,669	0

Part Specifications

Specifications could not be found.

Plex 8/14/19 10:24 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

DA
AEROS

Route update only

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Job: _____
Part No. _____

DISPOSITION

Rework

Scrap

Use-as-is

DEPARTMENT/PROCESS

Skid-tube

Machining

Large Fab

Cross tube

Small Fab

Finishing

Eng. (Non-AW)

Prod. Eng. Coord.

Rec/Store/Packaging

Engineering

Water Jet

Supplier

Quality

Date : _____

Sequence #:

QTY Affected :

MRB (Q51042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread

